

SOUTH PRODUCTION NOTES

Nov 13, 2015
11-7 Shift Notes

BASF EMPLOYEES

53 Last Recordable
53 Last Lost Time

SAFETY Notes:

Title V Notes: Keep an eye on the CTO as we will be running it in manual for the next day.

#1 MED / X 253:

Working on repairing oscillator belt, may be done this afternoon.

#1 RC / X253 next:

Verify screens and update tags for size.

#2 MED line / D 0768 SSD:

Holding off until we get the calciner going.
Continue on repack of microorb. Located in C16 in warehouse

#2 RC/ D 0768 SSD:

Coming up to temperature. We can start when up to temp. **Burner 9 and 10 cannot be used due to CO release issues.** Will try to maintain temp without them and run.

#3 MED line / AI 5637:

DL Paige looking into fabricating a new chute. Currently running without, but occasionally need to clean out with a paddle.
End seals will need greased once a shift.

#3 RC / AI 5637 :

CTO is running in manual. Continue to feed. Kicked out once on second shift. Burners 1 and 3 have been tagged out and will need worked on.
We have a lot of bags on the floor to feed.

#4 RC / D-5206:

Feed as feed becomes available.
Bags have all been reweighed and adjusted.
Continue to check weigh all bags. Bag #3 of lot 501 needs to be relabeled into the current lot and resampled as such.

#5 RC / Thursday morning training:

Installed the knockers, wired the rotolock, and currently ramping up 100 degrees per hour until we hit 1000. Refractory was finished on Wednesday.
Cartridges have been installed

#6 RC & Dryer / D 0754:

Continue. Keep feed rate up as this is the plant's top priority.

West Pfaudler / D 4601

1st impreg was completed on second shift.

On the new panel-view, Kirk has added a pfaudler lid pressure average in the upper left corner. It is not really giving us a good number as to the pressure in the pfaudler.

East Pfaudler/ D 0754 (ICR 220 L) next:

Continue to run.
More 0704 is on site

6 Tank: Tank empty

7 Tank: Cleaned and rinsed

National Dryer / D-5206.

We dropped the feed rate on the dryer to make sure material comes off dry.
Watch buggies for leaking solution and clean up immediately.

PK Blender - hold:

PK has been washed out.

Floor has been washed down.

Dust collector can be blown down by switching the magnahelic gauge to 0 and then shutting off the blower when it starts to blow down.

DC gauge has been added to the Wonderware and has been moved over to near the weight tank.

Gauge should be reset at 3.5 and 4.25

Abbe Blender: D 5206

Will continue to make batches as able (manpower).

Run 2 batches using raws from lots 481 or 486 and then one from 490 if any 490 left. In MOD

Make sure batches are drained properly.

HF CD and sign in sheet are on Andrews desk.

Operators may need a refresher on HF and procedures for running 5206.

Tower 3 / QVAM next

May switch to DPT 101 sometime next week.

Tower 6 / DPT 101:

Continues to run. Should be down on Friday

Do not unload tower when done. Will need to coordinate with GL and Engineering.

Cu-0860 repacking in screening room:

Continue repacking. Drums to be inspected are across from #2 calciner.

Apparently we have a lot of drums in the warehouse that have incorrect labels on them. We will need to inspect these and relabel accordingly.

We only have a few drums left. See Robs email

Steam heater was turned on in screening room.

North Screener / DPT-0101:

New screens are on order by Kristen. Make sure they are installed before screening any DPT-0101

South Screener / DPT-0101:

New screens are on order by Kristen. Make sure they are installed before screening any DPT-0101

#2662 (west) Pill Machine /

Back together and holding

#2664 (east) Pill Machine /

Back together and holding.

TK #2 / down:

Unloaded all cars for refractory repairs.

TK #4 / Cu 0540:

The last bag is hanging. Continue loading and unloading. Make sure that all saggars are filled properly.

Will be done with the 0540 soon and switching over to the 2508 this weekend.

We will need to change out saggars.

Milling V 2046:

Milling has been completed. Samples have been taken down to the lab.

Harrop Kiln / Al 3920:

All material is finished. Need to evaluate if we can rebuild the cars while it is down.

Building 27 Belt Filter / Cu 6081:

Will be switching back to Cu 6081. Strike was run out on midnight shift. Tanks were washed out per the engineer.

Glycol pump was pulled today and will be sent out to be repaired.

When receiving Copper nitrate from the North end, it will be necessary to have the suction at -5 or more on the scrubber to tanks 109/110 in order for the North end to get their prompt to send the solution.

PRODUCTION PRIORITIES:

- 1) #6RC/East Pfaudler
- 2) West Pfaudler/Trimer
- 3) #5 RC/Trimer
- 4) CTO
- 5) South Precip/Dry
- 6) #2 MED/#2RC
- 7) #1 MED/#1RC
- 8) #2 RC North
- 9) Reduction Tower 6
- 10) #3 MED/#3RC
- 11) Abbe/National Dryer/#4 RC - Run as qualified labor is available